

Date: Wednesday, 07/11/2007 12:38:38 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 23281	
Estimate Number : 10767	
P.O. Number :	Part Number : D32457
This Issue : 07/11/2007 S.O. No. :	Drawing Number : D3245 REV A
Prsht Rev. : NC	Project Number :
First Issue : 19/11/2005 Type : SMALL /MED FAB	Drawing Revision : A
Previous Run :	Material :
Written By :	Due Date : 03/04/2006 Qty: 25 Um: Each
Checked & Approved By :	
Comment : Est C 04.11.17 Made in-house KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D3245	Gasket
-----	-------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 25.0000 Each(s)
GASKET

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
Cut D3245-7 Flat pattern as per Dwg D3245
Material: Durabla Black Gasket 0.035" thick per MIL-A-7021C or MIL-A-17472B or MIL-G-12803A
(D3245) Batch: B31158. MF 07-11-07

3.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

S Alula (x3) conts

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: GA

mf 07-11-07.

5.0	DC	DOCUMENT CONTROL
-----	----	------------------



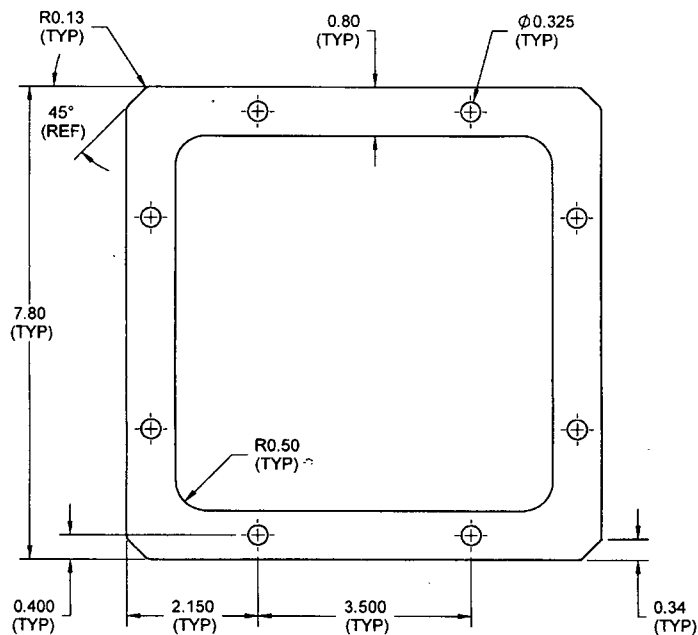
Comment: DOCUMENT CONTROL
Inspection Level 21

07.11.08

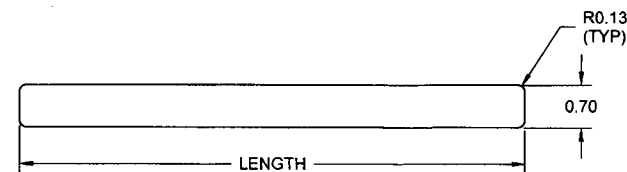
Job Completion



u 07.11.08



D3245-7 GASKET



D3245-X GASKET

P/N	LENGTH
D3245-9	8.35
D3245-11	9.01
D3245-13	9.50

RELEASED
07.10.02

NOTES:

- 1) MATERIAL: DURABLE BLACK GASKET, 0.035 THICK
(PER MIL-A-7021C OR MIL-A-17472B OR MIL-G-12803A)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

Handwritten: 182207m

DESIGN	<i>TH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DS</i>	DRAWING NO. D3245	REV. B
MFG. APPR.	<i>MD</i>	TITLE	SHEET 7 OF 7
APPROVED	<i>CH</i>	ACCESS PANEL ASSEMBLY	SCALE 1:2
DE APPR.		COPYRIGHT © 2004 BY DART AEROSPACE LTD	
DATE	07.10.02	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	